

# TimberForm® & PipeLine® CASPAX-7™ Designer Colors



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# TimberForm® & PipeLine® Designer ColorBook™

 CC-1000	 CC-1019	 CC-2008	 CC-3014	 CC-4008	 CC-5014
 CC-1001	 CC-1020	 CC-2009	 CC-3015	 CC-4009	 CC-5015
 CC-1002	 CC-1021	 CC-2010	 CC-3016	 CC-4010	 CC-5017
 CC-1003	 CC-1023	 CC-2011	 CC-3017	 CC-5000	 CC-5018
 CC-1004	 CC-1024	 CC-2012	 CC-3018	 CC-5001	 CC-5019
 CC-1005	 CC-1027	 CC-3000	 CC-3020	 CC-5002	 CC-5020
 CC-1006	 CC-1028	 CC-3001	 CC-3022	 CC-5003	 CC-5021
 CC-1007	 CC-1032	 CC-3002	 CC-3027	 CC-5004	 CC-5022
 CC-1011	 CC-1033	 CC-3003	 CC-3031	 CC-5005	 CC-5023
 CC-1012	 CC-1034	 CC-3004	 CC-4001	 CC-5007	 CC-5024
 CC-1013	 CC-1037	 CC-3005	 CC-4002	 CC-5008	 CC-6000
 CC-1014	 CC-2000	 CC-3007	 CC-4003	 CC-5009	 CC-6001
 CC-1015	 CC-2001	 CC-3009	 CC-4004	 CC-5010	 CC-6002
 CC-1016	 CC-2002	 CC-3011	 CC-4005	 CC-5011	 CC-6003
 CC-1017	 CC-2003	 CC-3012	 CC-4006	 CC-5012	 CC-6004
 CC-1018	 CC-2004	 CC-3013	 CC-4007	 CC-5013	 CC-6005

Lead-Free Polyester Powder Coating Colors "For Signature Projects"

 CC-6006	 CC-6022	 CC-7006	 CC-7032	 CC-8001	 CC-8023
 CC-6007	 CC-6024	 CC-7008	 CC-7033	 CC-8002	 CC-8024
 CC-6008	 CC-6025	 CC-7009	 CC-7034	 CC-8003	 CC-8025
 CC-6009	 CC-6026	 CC-7010	 CC-7035	 CC-8004	 CC-8028
 CC-6010	 CC-6027	 CC-7011	 CC-7036	 CC-8007	 CC-9001
 CC-6011	 CC-6028	 CC-7012	 CC-7037	 CC-8008	 CC-9002
 CC-6012	 CC-6029	 CC-7013	 CC-7038	 CC-8011	 CC-9003
 CC-6013	 CC-6032	 CC-7015	 CC-7039	 CC-8012	 CC-9004
 CC-6014	 CC-6033	 CC-7016	 CC-7040	 CC-8014	 CC-9005
 CC-6015	 CC-6034	 CC-7021	 CC-7042	 CC-8015	 CC-9010
 CC-6016	 CC-7000	 CC-7022	 CC-7043	 CC-8016	 CC-9011
 CC-6017	 CC-7001	 CC-7023	 CC-7044	 CC-8017	 CC-9016
 CC-6018	 CC-7002	 CC-7024	 CC-7045	 CC-8019	 CC-9017
 CC-6019	 CC-7003	 CC-7026	 CC-7046	 CC-8022	 CC-9018
 CC-6020	 CC-7004	 CC-7030	 CC-7047		
 CC-6021	 CC-7005	 CC-7031	 CC-8000		

*"For Signature Projects"™*

# TimberForm® & PipeLine® Designer ColorBook™

*Lead-Free Polyester Powder Coating Colors "For Signature Projects"*

CASPAX-7 is a richly colorful and durable lead-free polyester powder coating metal finishing system created to beautify and protect **TimberForm** and **PipeLine** metal components for playground equipment, landscape furniture and outdoor fitness equipment. This colorful metal finish is also available for **CycLoops**® and **CycLocker**® bicycle management products. Unlike liquid paints, CASPAX-7 renders the coated metal surfaces especially suitable for public use in outdoor settings.

To obtain a high level of durability requires careful preparation of the metal substrate. The process consists first of mechanical cleaning to remove heavy mill scale, varnish, rust, and dirt; then chemical cleaning to remove oily contaminants in accordance with TT-C-490C, Methods I and III.

Before electrostatic application of the colored powder, the metal substrate receives a corrosion-inhibiting iron phosphate coating in accordance with TT-C-490C, Type II. The CASPAX-7 powder is then applied by the electrostatic method to a thickness of six to eight mils and then oven cured at 400 degrees Fahrenheit (204° C). This curing process chemically bonds the finish to the substrate and renders the coated metal much more resistant to the effects of abrasion, impacts, temperature extremes, natural corrosives and U.V. degradation than any other available colored metal finish.

Each step in the finishing process is closely monitored by trained quality control personnel and detailed Quality Control records are maintained for future reference and reviewed for process improvement.

The exceptionally thick CASPAX-7 powder coating finish offers lasting performance far superior to conventional thin liquid finishes. The difference is most apparent when products are installed in an outdoor environment and exposed to public use.

Choose from this palette of designer colors or from the ten standard CASPAX-7 colors illustrated on our ColorCard™.

**Makers of TimberForm & PipeLine Playground Equipment and Outdoor Fitness Systems, TimberForm Site Furniture and CycLoops® & CycLocker® Bicycle Management Products.**



1300 S.W. Sixth Avenue, Suite 310  
Portland, Oregon 97201-3464 U.S.A.  
Telephone: 503/223-1157  
e-mail: [hq@timberform.com](mailto:hq@timberform.com)  
Facsimile: 503/223-4530

