

# Eco-friendly

**Columbia Cascade Company** has been committed to producing eco-friendly playground equipment since its inception. All of our products and finishes are made from non-toxic materials. Our factory and offices are operated and maintained in an environmentally responsible manner.

## Our Products



- All of our metal components are coated with CASPAX-7, a lead-free powder coating.
- The steel pipe used in our products contains 95-100% post-consumer recycled metal.
- We do not use lead-containing galvanized coatings on playground equipment parts that could come in contact with children's skin.

- Our plastic accessories and components contain no Polyvinyl Chloride (PVC).
- Our plastic accessories and components contain no Phthalates.
- TimberForm RePlay plastic timbers are made from 100% recycled post-consumer plastic products. This structural play system is the most environmentally friendly choice available when selecting new playground equipment.
- Our child-friendly wood preservative is not and never has been arsenic based.
- Our "playground equipment grade" Douglas fir timbers are obtained from sources that adhere to strict and ecologically sound sustained yield practices. For every tree that is felled for playground equipment use, at least three superior seedlings are planted.
- Many of our playground equipment products can help in achieving LEED® credits for your project.



## Our Manufacturing Plant

- Our production facility employs strict environmental management practices.
- The dry finish CASPAX-7 powder-coating process emits no volatile solvents to the atmosphere and is ecologically sound.
- We do not allow factory emissions of any kind.
- Using energy efficient fluorescent lamps, factory lighting is motion controlled and task oriented.
- Factory storm water is diverted to on-site engineered bio-swales rather than to a stream or public sewer system.
- All production scrap (metal, wood and plastic) is recycled.
- Wooden shipping pallets are salvaged, repaired and reused.
- All new cardboard packaging is produced only from recycled paper products.

## Our Design Headquarters and Offices

- Our headquarters location was selected for easy access to the expanded light-rail line in the geographical center of Portland, Oregon. We encourage our employees to commute to work via mass-transit or alternative transportation.
- The company provides on-site bicycle racks and monthly transit passes for employees. On-site showers and changing rooms are available to cyclists.
- To conserve energy and natural resources, we discontinued the industry practice of mass-mailings of paper catalogs over ten years ago. Although we still print a limited number of catalogs for hand distribution, we encourage the online downloading of PDF copies.
- All paper, plastic and metal waste is segregated and recycled. Obsolete computer equipment is delivered to authorized recyclers.

LEED is a registered trademark of the U.S. Green Building Council.



## Other Columbia Cascade Products

Columbia Cascade also produces a complete line of site complements, bicycle parking solutions and outdoor fitness systems. To obtain a catalog contact your local Columbia Cascade representative or our headquarters at Portland, Oregon. All of our catalogs are available as downloadable PDF files at our web site [www.timberform.com](http://www.timberform.com). Look for the category entitled Current Publications.

### TimberForm Site Furnishings



### CycLoops & CycLocker Bicycle Management



### TimberForm & PipeLine Outdoor Fitness Systems



**WARNING**

METAL PLAYING SURFACES CAN BECOME DANGEROUSLY HOT WHEN EXPOSED TO DIRECT SUNLIGHT. OWNERS/OPERATORS MUST WARN USERS THAT SERIOUS THERMAL BURNS MAY RESULT WHEN BARE SKIN COMES IN CONTACT WITH HOT METAL.

**Play Area, Equipment Only:**

17' x 18' (5.2m x 5.5m)

**Minimum Safe Use Zone:**

29' x 30' (8.9m x 9.2m)

Appropriate for Children 5 to 12 Years of Age.

**Model No. 7807**

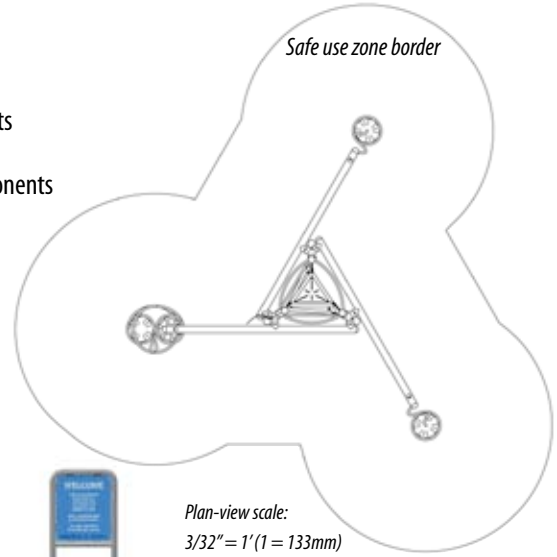
**Colors Illustrated:**

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

**Accessibility Profile:**

- 5 Total Play Components
- 0 Elevated Play Components (0 Accessible)
- 5 Ground Level Play Components (5 Accessible)



**InterPlay**  
ACTIVE KID MODULES™

**Play Area, Equipment Only:**

17' x 17' (5.2m x 5.2m)

**Minimum Safe Use Zone:**

29' x 29' (8.9m x 8.9m)

Appropriate for Children 5 to 12 Years of Age.

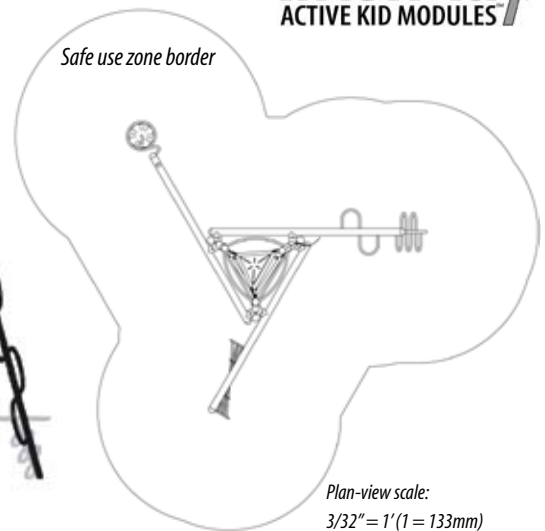
**Model No. 7815**

**InterPlay**  
ACTIVE KID MODULES™



**Accessibility Profile:**

- 5 Total Play Components
- 0 Elevated Play Components (0 Accessible)
- 5 Ground Level Play Components (5 Accessible)



**Colors Illustrated:**

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

Model No. 7823

Appropriate for Children 5 to 12 Years of Age.

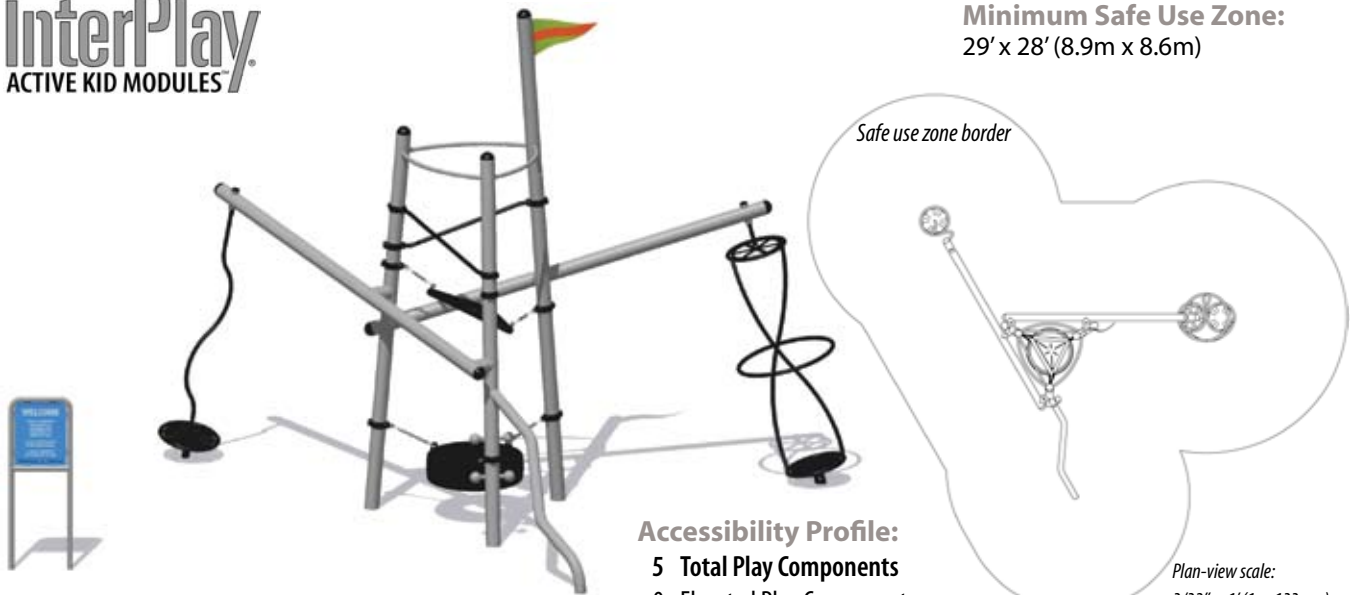
Play Area, Equipment Only:

17' x 16' (5.2m x 4.9m)

Minimum Safe Use Zone:

29' x 28' (8.9m x 8.6m)

**InterPlay**  
ACTIVE KID MODULES



Colors Illustrated:

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

Accessibility Profile:

- 5 Total Play Components
- 0 Elevated Play Components (0 Accessible)
- 5 Ground Level Play Components (5 Accessible)

Plan-view scale:  
3/32" = 1' (1 = 133mm)



Model No. 7831

Appropriate for Children 5 to 12 Years of Age.

Play Area, Equipment Only:

15' x 16' (4.6m x 4.9m)

Minimum Safe Use Zone:

27' x 28' (8.3m x 8.6m)

**InterPlay**  
ACTIVE KID MODULES



Colors Illustrated:

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

Accessibility Profile:

- 5 Total Play Components
- 0 Elevated Play Components (0 Accessible)
- 5 Ground Level Play Components (5 Accessible)

Plan-view scale:  
3/32" = 1' (1 = 133mm)



**WARNING**

METAL PLAYING SURFACES CAN BECOME DANGEROUSLY HOT WHEN EXPOSED TO DIRECT SUNLIGHT. OWNERS/OPERATORS MUST WARN USERS THAT SERIOUS THERMAL BURNS MAY RESULT WHEN BARE SKIN COMES IN CONTACT WITH HOT METAL.

**Play Area, Equipment Only:**

11' x 11' (3.4m x 3.4m)

**Minimum Safe Use Zone:**

23' x 23' (7.1m x 7.1m)

**Colors Illustrated:**

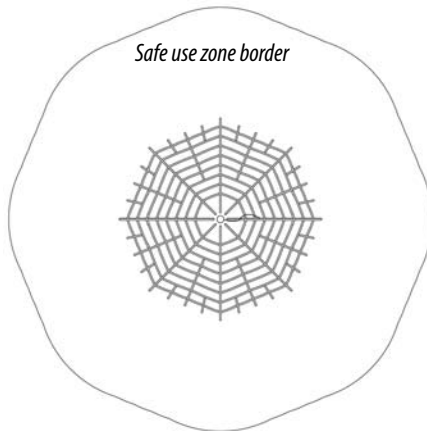
**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

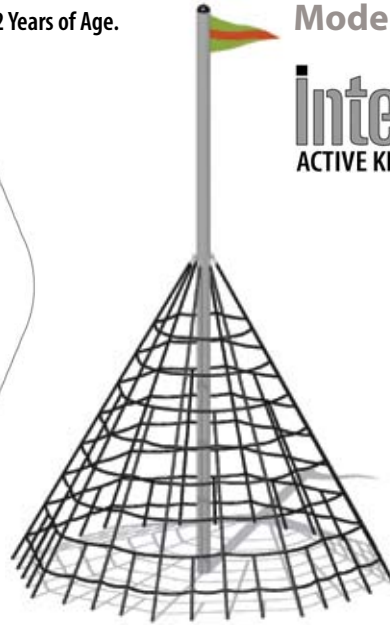
**Accessibility Profile:**

- 1 Total Play Components
- 0 Elevated Play Components (0 Accessible)
- 1 Ground Level Play Components (1 Accessible)

Appropriate for Children 5 to 12 Years of Age.



Plan-view scale: 3/32" = 1' (1 = 133mm)



Model No. 7839

**InterPlay**  
ACTIVE KID MODULES™

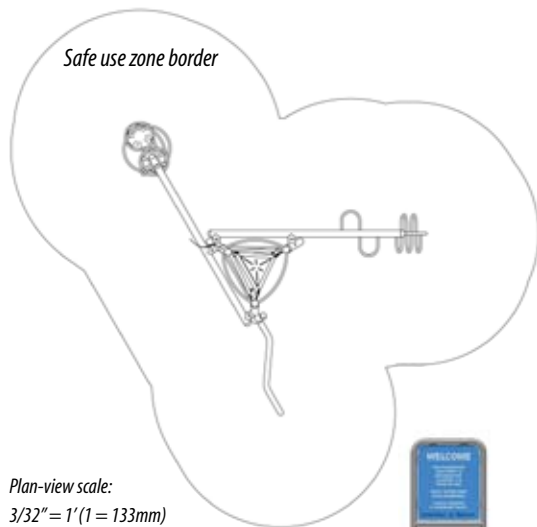


**Play Area, Equipment Only:**

17' x 16' (5.2m x 4.9m)

**Minimum Safe Use Zone:**

29' x 28' (8.9m x 8.6m)



Plan-view scale: 3/32" = 1' (1 = 133mm)

Appropriate for Children 5 to 12 Years of Age.



Model No. 7847

**InterPlay**  
ACTIVE KID MODULES™

**Accessibility Profile:**

- 5 Total Play Components
- 0 Elevated Play Components (0 Accessible)
- 5 Ground Level Play Components (5 Accessible)

**Colors Illustrated:**

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black



**Model No. 7855**

Appropriate for Children 5 to 12 Years of Age.

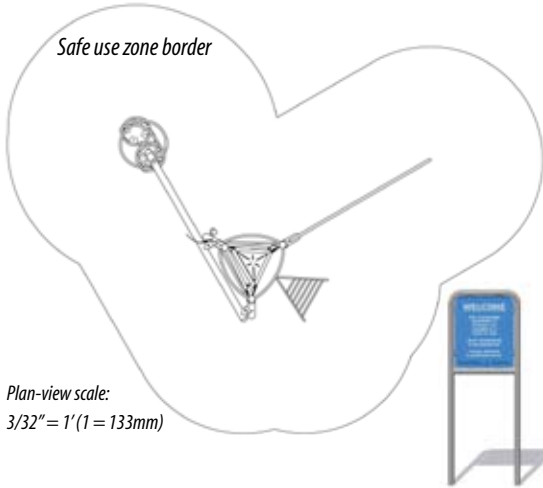
**Play Area, Equipment Only:**

17' x 11' (5.2m x 3.4m)

**Minimum Safe Use Zone:**

29' x 23' (8.9m x 7.1m)

**InterPlay**  
ACTIVE KID MODULES™



**Accessibility Profile:**

5 Total Play Components

0 Elevated Play Components  
(0 Accessible)

5 Ground Level Play Components  
(5 Accessible)



**Colors Illustrated:**

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

**Model No. 7863**

Appropriate for Children 5 to 12 Years of Age.

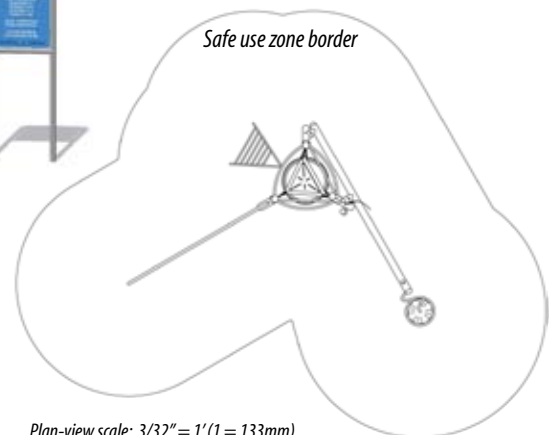
**Play Area, Equipment Only:**

17' x 11' (5.2m x 3.4m)

**Minimum Safe Use Zone:**

29' x 23' (8.9m x 7.1m)

**InterPlay**  
ACTIVE KID MODULES™



**Accessibility Profile:**

5 Total Play Components

0 Elevated Play Components  
(0 Accessible)

5 Ground Level Play Components  
(5 Accessible)



**Colors Illustrated:**

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

# WARNING

METAL PLAYING SURFACES CAN BECOME DANGEROUSLY HOT WHEN EXPOSED TO DIRECT SUNLIGHT. OWNERS/OPERATORS MUST WARN USERS THAT SERIOUS THERMAL BURNS MAY RESULT WHEN BARE SKIN COMES IN CONTACT WITH HOT METAL.

# InterPlay®

**Play Area, Equipment Only:**  
27' x 15' (8.3m x 4.6m)

**Minimum Safe Use Zone:**  
39' x 27' (11.9m x 8.3m)

**Appropriate for Children 5 to 12 Years of Age.**

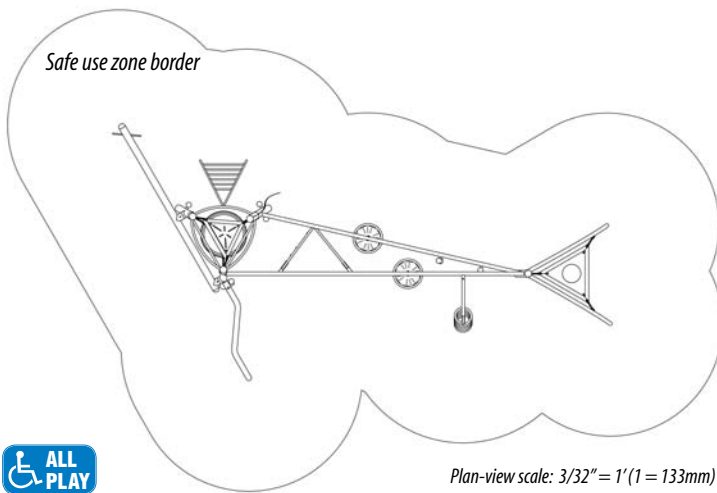
**Colors Illustrated:**

**Posts:** InterPlay Chrome

**Accessories:** InterPlay Chrome & Black

**Model No. 7871**

**InterPlay**  
ACTIVE KID MODULES



### Accessibility Profile:

**12 Total Play Components**

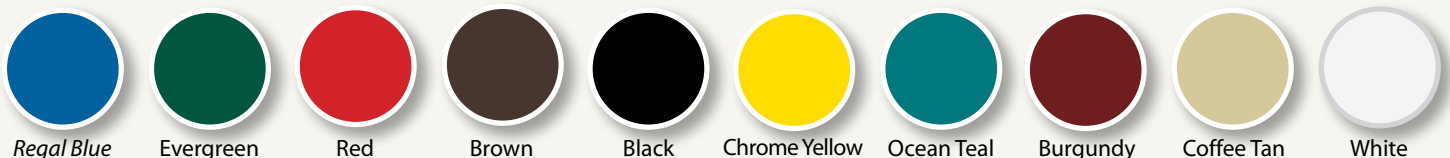
0 Elevated Play Components  
(0 Accessible)

12 Ground Level Play Components  
(12 Accessible)



**CASPAX-7™ Powder-Coating:** All InterPlay “colored” metal is finished with CASPAX-7 lead-free powder coating. CASPAX-7 provides rich colors that are ultraviolet (UV) stabilized, durable and smooth— free from runs, drips or sags. The finishing process emits no volatile solvents to the atmosphere and is safe and ecologically sound.

### CASPAX-7™ Standard Powder-Coating Colors



Due to variations in the printing process the colors shown above are only a guide to the actual powder-coating colors.

Model No. 7879

Appropriate for Children 5 to 12 Years of Age.

Play Area, Equipment Only:

29' x 16' (8.9m x 4.9m)

Minimum Safe Use Zone:

41' x 28' (12.5m x 8.6m)

**InterPlay**  
ACTIVE KID MODULES™

Colors Illustrated:

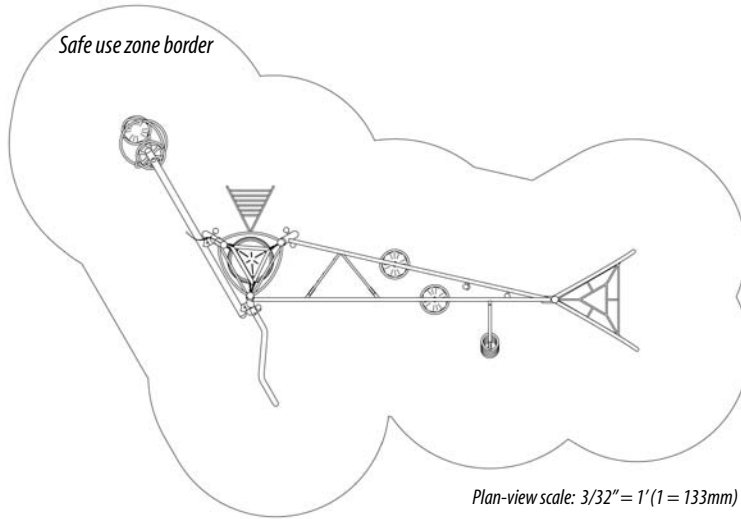
Posts: InterPlay Chrome

Accessories: InterPlay Chrome & Black



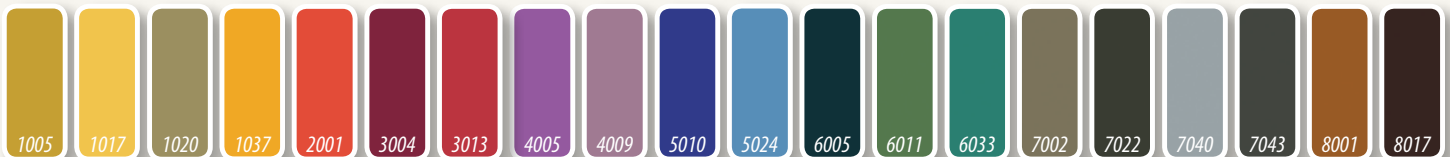
**Accessibility Profile:**

- 12 Total Play Components
- 0 Elevated Play Components (0 Accessible)
- 12 Ground Level Play Components (12 Accessible)



**Raw galvanized pipe is NOT used on InterPlay "Active Kid Modules."** In conformance with 2009 U.S. Consumer Products Safety Commission regulations banning lead in articles intended for use by children, only lead-free **CASPAX-7™** Powder-Coating is applied to our thick-wall (Schedule 40) steel pipe posts, connecting pipes and metal accessories. The CPSC ban specifically addresses children licking their fingers after they play or touch products that contain lead.

Twenty Examples of Over 200 Available CASPAX-7™ Designer Powder-Coating Colors



Due to variations in the printing process the colors shown above are only a guide to the actual powder-coating colors.