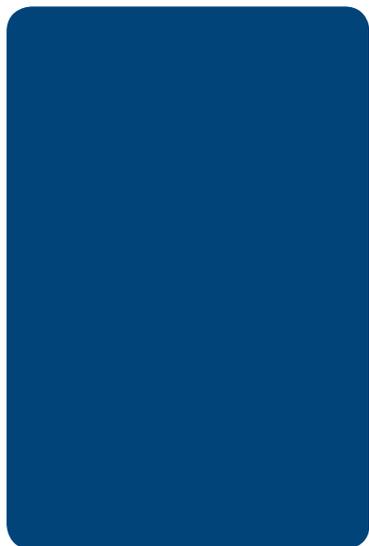


*"For Signature Projects!"*

# TimberForm® & PipeLine® CASPAX-7™ Standard Colors

In addition to this ColorCard™ over 200 more colors are available. Contact your nearby representative to view samples.



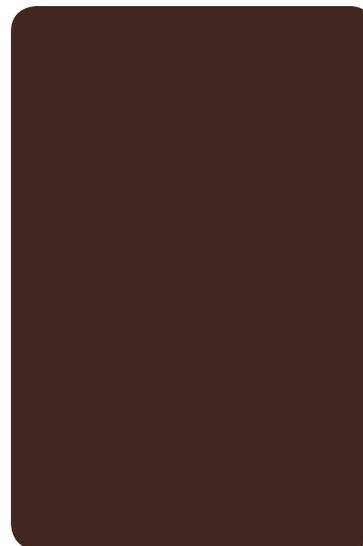
*Regal Blue*



*Evergreen*



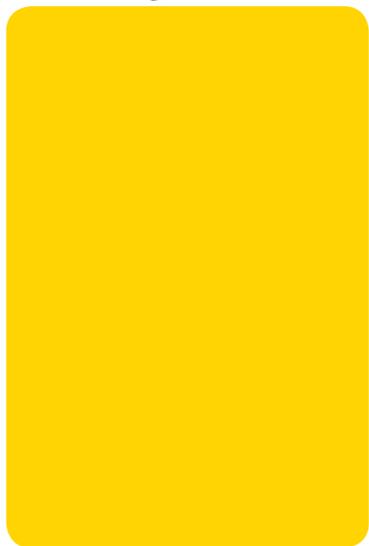
*Red*



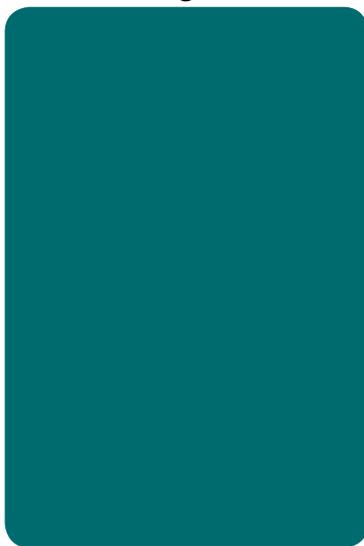
*Brown*



*Black*



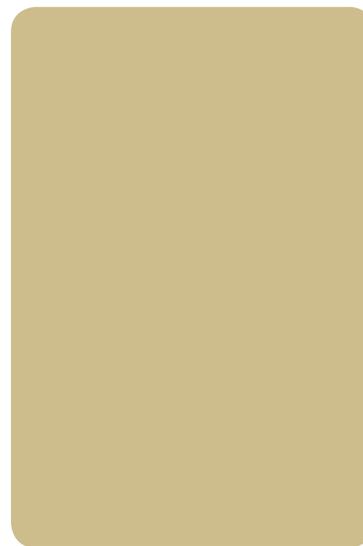
*Chrome Yellow*



*Ocean Teal*



*Burgundy*



*Coffee Tan*



*White*



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Makers of TimberForm & PipeLine Playground Equipment and Outdoor Fitness Systems, TimberForm Site Furniture and CycLoops® & CycLocker® Bicycle Management Products.

Due to variations in the printing process these colors are only a guide to actual powder coating colors.

# CASPAX-7™ Lead-Free Polyester Powder Coating

CASPAX-7 is a colorful and durable lead-free polyester powder coating system created to beautify and protect TimberForm and PipeLine metal components for playground equipment and landscape furniture. Unlike liquid paints, CASPAX-7 renders the coated metal surfaces highly resistant to public use in outdoor settings.

To obtain this level of durability requires careful preparation of the metal substrate. The process consists first of mechanical cleaning to remove heavy mill scale, varnish, rust, and dirt; then chemical cleaning to remove oily contaminants in accordance with TT-C-490C, Methods I and III.

Before the application of the colored powder, the metal substrate receives a corrosion-inhibiting iron phosphate coating in accordance with TT-C-490C, Type II. The CASPAX-7 powder is then applied by the electrostatic method to a thickness of six to eight mils and then oven cured at 400 degrees Fahrenheit (204° C).

This curing process chemically bonds the finish to the substrate and renders the coated metal much more resistant to the effects of abrasion, impacts, temperature extremes, natural corrosives and U.V. degradation than any other available colored metal finish.

Each step in the finishing process is closely monitored by trained quality control personnel and detailed Quality Control records are maintained for future reference and reviewed for process improvement.

The thick CASPAX-7 powder coating finish offers lasting performance far superior to conventional 1.5 mil-thick liquid finishes. The difference is most apparent when products are installed in an outdoor environment and exposed to public use.

***“For Signature Projects”*** choose from ten standard, popular CASPAX-7 designer colors or select from over two hundred more. All are lead-free.

**Publication No. CC-2022**

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